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CENTRAL INTELLIGENCE AGENCY 25X1 REPORT

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CD NO.

COUNTRY	USSR	(Georgian	SSR)
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PLACE **ACQUIRED**

DATE OF

INFO.

SUBJECT Aircraft Plant No. 31 in Tbilisi DATE DISTR.

20 Dec. 1950

3 NO. OF PAGES

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THIS IS UNEVALUATED INFORMATION

- 25X1 1. Two different types of aircraft were produced at the aircraft plant No 31 in Thilisi, Georgian SSR. (1)
 - 2. Sheet aluminum 3mm thick, aluminum rods 6 to 8 cm in diameter and aluminum tubes with an outer diameter of about 5 cm and a wall thickness of 3 to 5 mm were seen at the aluminum dump. (2) Two freight cars with aluminum arrived at the plant every week.
 - 3. The jet engines arrived by rail packed in crates, 3 x 1 x 1 meters. A small gasoline motor which also arrived by rail belonged to each jet ongine. Armamont also arrived by rail in boxes 1.8 meters long.
 - h. The tested aircraft were shipped out in wooden crates lined with plywood which was covered with roofing paper. One side wall was detachable. The plane was dismantled by about eight men within two hours, and the fuselage, the engine, and the two wings were then loaded separately. The wings did not have a through spar. (3) As far as could be romembered, work was done in two 8-hour
 - 5. Only one aircraft type was seen. It had a step in the fuselage and a wing span of about 7 meters.
 - 6. About 30 turbojet engines were seen in the storage shed. (4)

the plane had a flying time of about 45 minutes 25X1 7. for which time 1,000 liters of gasoline were needed, Fuel tanks were fitted under the pilot's seat. There was one tank each on the left-hand and righthand sides of the fuselage, and one or several tanks were in the wings. (5) The plane was equipped with a battery starter of 12 volts. This started a two-stroke motor with a piston displacement of about 100 cubic centimeters which in turn started the turbine.

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051/4		
25X1	8.	
051/4		a fuel tank with a capacity of 50 liters was available for the
25X1		starting motor and that this motor could run on all sorts of oil,
25X1		maznt or petroleum. (6)
	9.	Final assembly was done on an assembly line which advanced at pre-determined
		time intervals, nine planes being worked on at one time. The aircraft were on erecting jigs which were moved from one assembly station to the next. (7)
		on erecting jigs which were moved from one assembly station to the horse (1)
	3.0	The aluminum sheets stored at the aluminum dump were painted with a colorless
	10.	agent which smelled like nail polish. Some of the sheets which were 12 to
		2 mm thick had an azure tint. A small portion of the sheets was marked by
		blue undulating lines but most of them had the typical light grey color of
		sheet aluminum and were 2½ to 3 mm thick. (8) Sheet aluminum 0.078 mm
		thick was never seen. The thickness of the sheets ranged from 0.5 to 4 mm. (9)
		MILOR Was REVOL BOOKS IN GLIDANES OF THE STREET
	11.	Many cracked aluminum sheets, mostly circular sheets for the undersides of
		fusciares, were stored at the aluminum dump. These sheets were 2 to 2 mm
051/4		thick. The seams of rupture were painted and ragged.
25X1		this waste was to be elimated by the installation of an annealing furnace
		in early 1948. (10)
	12.	It was said that two or three hours were required by four or five men for
25X1		the disassembly of the aircraft. (11) (12)
20/(1		
25X1	г	h waste
23/(1	(1)	Seoms to have witnessed the changeover from the single-seater to the
051/4	7.1	two-seater version since the escential features of both are correctly given.
25X1		CMC-Selder Adiation Since 6.4 es cupier Leader at the Colorest Colored
25X1	(2)	These measurements agree with provious information.
25X1	(3).	contrary to previous reports the wings are reported to have no through-spars.
05)/4		The data on the disassembly and shipping of
25X1		the aircraft agree with previous information.
	ا ا	and the second s
	(5)	The consumption of 1,000 liters of fuel is believed correct. However, the
		data on the arrangement of the fuel tanks do not seem to be based on clear
	125	observation. The different types of fuel were probably used by the turbine and not by
	(0)	the two-stroke starting motor.
	(7)	Such definite statements on the assembly procedure are made for the first
	117	time.
	(8)	The colorless liquid must have been zapon varnish. From the description of
		the aluminum sheets it is inferred that the bulk of this material was not
		aluminum but duralumin.
0514	(9)	The figure 0.078 does not seem to refer to the thickness of the aluminum
25X1		sheet but to its stock number.
25X1	(10)	The use of these annealing furnaces is not clear. It is believed that an
		annealing bath for duralumin is concerned.
25X1	(11)	Comment, It is
25X1		true that about four planes were loaded by one team within eight hours, but
20/(1		many helpers worked for the individual teamsthe
		reported rate of disassembly is a typical example for the way in which
		Stakhanov type performances were achieved. The specialists were given the
		sole credit for work in which many helpers participated. A tell of five men would definitely need eight hours for the disassembly and loading of
		one plane.
		Outer price to a

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(12) 25X1 25X1	this type aircraft was achieved by a team of four men wi hours not including the time required for the packing of the shipping crate.		ıſ
25X1 25X1	Therefore the for the disassembly and the packing of the plane may be	the time requi	.red
25X1			